

Contactor
76mm

Non-Reversing Contactor and Starter Assembly Instructions

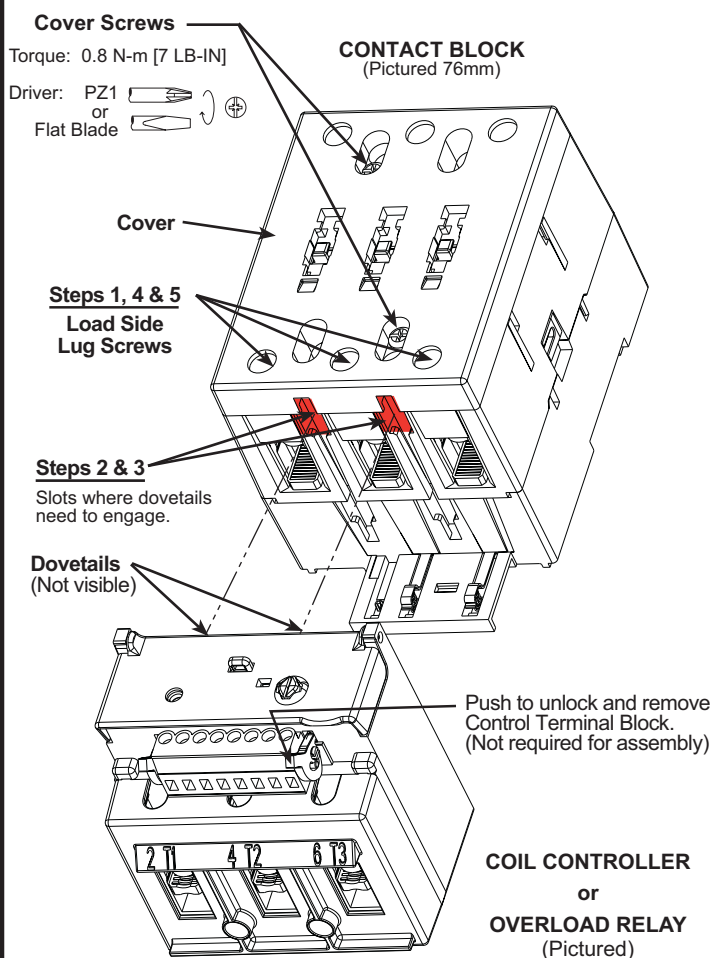
Starters
45, 54, 76mm

INSTRUCTIONS TO INSTALL COIL CONTROLLER OR OVERLOAD RELAY

- Step 1.** Back out Load Side Lug Screws of Contact Block.
- Step 2.** Insert Dovetails of Coil Controller or Overload Relay into upper slots of the Contact Block.
- Step 3.** Push down Coil Controller or Overload Relay until snapped into place.
- Step 4.** Tighten the Load Side Screws per the torque values in the table below.

INSTRUCTIONS TO REMOVE COIL CONTROLLER OR OVERLOAD

- Step 5.** Back out Load Side Lug Screws of Contact Block.
- Step 6.** Back out Cover Screws from Contact Block.
- Step 7.** Raise Cover and lift off Overload Relay or Coil Controller.



Size	Lug Torque	Driver --- Hex Key
45mm	1.7 N-m [15 LB-IN]	2.5mm
54mm	2.8 N-m [25 LB-IN]	3.0mm
76mm	4.0 N-m [35 LB-IN]	4.0mm [5/32"]

QTY.	COMPONENTS REQUIRED	
1	CONTACT BLOCK	REFER TO CH CATALOG FOR SELECTION
1	COIL CONTROLLER or OVERLOAD RELAY	REFER TO CH CATALOG FOR SELECTION