

**Contactors
45 & 54mm**

**Non-Reversing Contactor
Assembly Instructions**

INSTRUCTIONS TO INSTALL COIL CONTROLLER

45mm Contactor Insert the Dovetail of the Coil Controller into the lower slot of the Contact Block.
Push Coil Controller down until it snaps in place.
Visually inspect that snaps are seated in place.

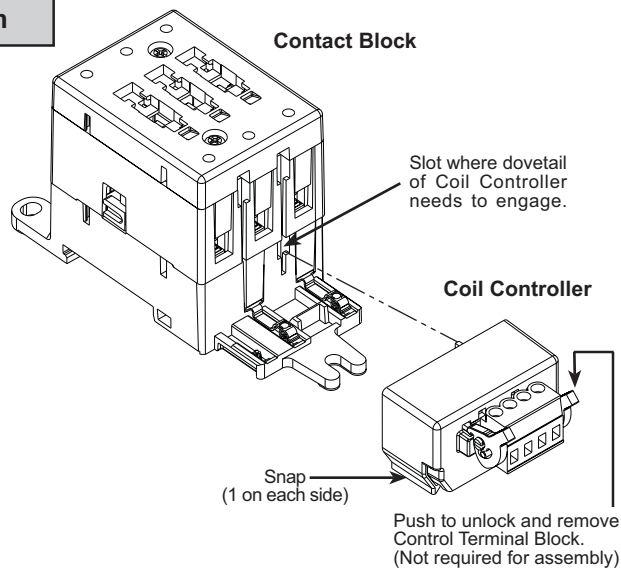
54mm Contactor Insert the Dovetails of the Coil Controller into the lower slots of the Contact Block.
Push Coil Controller down until seated.
Secure with the 2 screws supplied as shown.

INSTRUCTIONS TO REMOVE COIL CONTROLLER

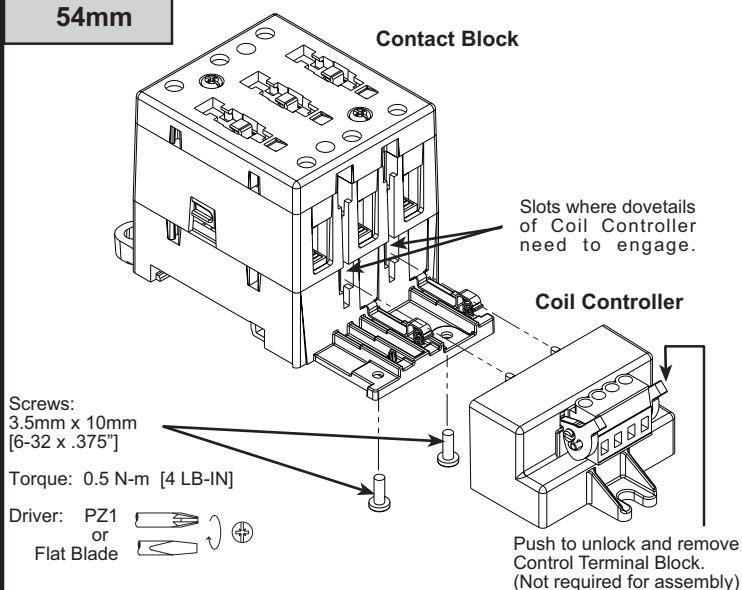
45mm Contactor Pull the snaps apart with fingers or screw driver.
Lift the Coil Controller off.

54mm Contactor Remove the 2 screws.
Lift Coil Controller off.

45mm



54mm



QTY.	COMPONENTS REQUIRED	
1	CONTACT BLOCK	REFER TO CH CATALOG FOR SELECTION
1	COIL CONTROLLER	REFER TO CH CATALOG FOR SELECTION (54mm INCLUDES 2 SCREWS)